



#1 Wax-Tape

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**For field patching underground pipe and irregular surfaces
such as couplings, service tees, valves and flanges.**



#1 Wax-Tape applied to coupling, street tee and leak clamp.

#1 Wax-Tape is a microcrystalline wax blend saturated into a non-woven synthetic fiber carrier used to protect underground metal structures from corrosion. Trenton Wax-Tapes have been successfully used as corrosion preventative materials for over 24 years.

Wax-Tape Primer is first applied as a surface conditioner. It “wets” the surface, filling the metal pores, penetrates and inhibits existing rust and displaces moisture. The #1 Wax-Tape is then wrapped and pressed onto the structure. It is an extremely conformable tape and can be worked into the crevices and contours of irregular surfaces like a “putty”. And, because it is self-sealing, it can be smoothed out so there is a continuous protective layer with virtually no lap seams. It requires no drying or curing time; can be backfilled immediately and supports cathodic protection.



#1 Wax-tape can be applied to small and large valves, flanges and bolts

Where greater protection from backfill soil is required, it can be over wrapped with Trenton Poly-Ply, Glas-Wrap or Guard-Wrap protective wrappers for increased mechanical strength and electrical resistance.

#1 Wax-Tape has outstanding waterproofing characteristics and is an excellent dielectric barrier. It is composed of essentially inert materials that will not deteriorate. It remains pliable over time so that it continues to wet the surface and will flex with movement of the protected structure. Further, it is resistant to chemicals and bacteria commonly found in soils. And it contains no VOCs, it is non-flammable, non-toxic and non-carcinogenic.

In summary, #1 Wax-Tape is a time-proven coating for underground metal structures that is versatile and easily applied to regular or irregular surfaces, and has outstanding anti-corrosion properties.

#1 WAX-TAPE

Description

#1 Wax-Tape is composed of a blend of microcrystalline wax, plasticizer and corrosion inhibitor (no clay fillers) saturated into a non-woven, non-stitch bonded synthetic fabric, forming a tape wrapper.

End Use:

For application on underground metal surfaces, pipe or fittings to prevent corrosion

Application Procedures:

Wire brush and scrape the surface clean of dirt, loose coating and loose rust. Apply a thin film of Wax-Tape Primer. If the surface is wet, cold or rusty, rub and press on primer to displace moisture and ensure adhesion. Then wrap #1 Wax-Tape using a 1" overlap. On straight pipe apply slight tension to ensure contact with surface. On irregular surfaces allow slack so the tape can be molded into conformity. In either case, press and form the tape so there are no air pockets or voids under the tape. Also, press and smooth out the lap seams to ensure they are sealed. The tape does not require curing or drying time so it can be backfilled immediately. For pipe over 12" diameter, overwrap the tape with Trenton Poly-Ply, Glas-Wrap or Guard-Wrap wrapper. For aggressive soil conditions a Trenton wrapper or a rock wrap or select backfill should be considered.

Packaging:

4" X 9' rolls (24 rolls/case) 35 lbs./case

6" X 9' rolls (16 rolls/case) 35 lbs./case

Special widths and lengths available

Specifications:

Color	Brown
Thickness	70-90 mils
Weight	4 lbs/sq yd
Dielectric strength	170 volt/mil
Application temperature	0-110° F
Operating temperature	-90-120° F
Saturant pour point	115-125° F
Shelf Life	Unlimited

Advantages:

- Ideal where only minimal surface preparation is possible
- Conforms to irregular shapes
- No drying or curing time before backfilling
- Can be applied over wet surfaces
- Non-toxic, non-flammable, non-carcinogenic, no VOCs
- Easy clean-up with towel and hand cleaner
- Can be applied at low temperatures
- Compatible with other coatings
- Conforms to AWWA C217 and NACE RP0375
- Superior "wetting" properties
- Composed of inert materials that will not deteriorate

Quantity Requirements

Pipe Size	Tape Width	Rolls/100Ft		Gallons of Wax-Tape
		1" Overlap	55% Overlap	Primer /100 Ft.
2"	4"	30	52	.5
4"	4"	58	97	1.0
6"	4"	85	139	1.5
8"	4"	112	182	2.0
10"	6"	82	150	2.5
12"	6"	98	178	3.25
14"	6"	108	196	3.75
16"	6"	124	224	4.25
18"	6"	138	252	4.75
20"	6"	154	280	5.25
22"	6"	170	308	5.75
24"	6"	184	336	6.25

WAX-TAPE PRIMER

Description:

Wax-Tape Primer is a blend of microcrystalline wax, plasticizer, and corrosion inhibitors having a paste-like consistency, designed to displace moisture, penetrate rust and wet the surface, ensuring adhesion of the tape. It is easily applied by hand.

End Use:

As a surface conditioner for underground metal surfaces prior to application of #1 Wax-Tape.

Application Procedures:

Wire brush and scrape the surface clean. Apply Wax-Tape Primer by hand (glove). A thin film of primer will be sufficient. On wet, cold or rusty surfaces, rub and press Wax-Tape Primer firmly onto these areas, displacing moisture and ensuring adhesion to the surface. After application of the primer, #1 Wax-Tape may be applied immediately.

Packaging:

One-gallon cans, four per carton. 32 Ib/carton.

Specifications:

Color	Brown
Pour point	100° - 110° F
Flashpoint	350° F minimum
Coverage (approximate)	1 gal/100 sf

Advantages:

- Goes on easily by hand
- Displaces moisture
- Penetrates surface rust
- Facilitates "wetting" of surfaces
- Ensures adhesion of tape
- Only a thin coat is required
- No waiting for drying or curing
- No mixing, thinning or stirring
- Unlimited shelf life, even after opening
- Compatible with other coatings
- Non-toxic, non-flammable, non-carcinogenic, no VOCs



Section of 16" pipe reconditioned using #1 Wax-Tape.

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Revised 11/97
Revised 1/99
Revised 5/99
Revised 7/99
Revised 2/02
Revised 3/04