

**MATERIAL SAFETY DATA SHEET ( MSDS)**

**1. CHEMICAL IDENTITY**

**HDPE**

<b>Chemical Name</b>	High Density Poly ethylene	<b>Trade name</b>	HDPE
<b>Synonyms</b>	Poly ethylene	<b>Chemical classification</b>	Synthetic polymer
<b>Formula</b>	(C <sub>2</sub> H <sub>4</sub> ) <sub>n</sub>	<b>CAS Number</b>	25087-34-7/25895-47-0
<b>UN number</b>	DNA	<b>UN Hazard class</b>	DNA
<b>Hazchem code ( EAC)</b>	DNA		
<b>REGULATED IDENTIFICATION</b>		<b>Hazardous ingredients</b>	<b>CAS No. 25087-34-7/25895-47-0</b>
<b>Shipping Name</b>	DNA	-	-
<b>Shipping code/ Label</b>	DNA		
<b>Hazardous waste Id No.</b>	Not pertinent		
<b>Uses:</b> Manufacture of pipes, carbuoys, bags, sacks etc.			

**2. PHYSICAL AND CHEMICAL DATA**

<b>Boiling point/ Range °C</b>	Decomposes	<b>Physical state</b>	Solid	<b>Appearance</b>	Spheres, pellets
<b>Melting/ Freezing Point °C</b>	115-130	<b>Vapour Pressure( at 20 °C ) mm Hg</b>	DNA	<b>Odour</b>	Odourless
<b>Vapour Density ( Air =1)</b>	Not pertinent	<b>Solubility in water ( at 30 °C)</b>	Insoluble	<b>Other Informations</b>	
<b>Specific gravity ( at 20 °C ) (water =1)</b>	0.94-0.958	<b>pH</b>	Not pertinent		

**3. FIRE AND EXPLOSION HAZARD DATA**

<b>Flash point °C (CC) (OC)</b>	DNA	<b>Flammability LFL % v UFL % v</b>	10 g/m <sup>3</sup> Not appli.	<b>TDG Flammability</b>	DNA
<b>Explosion sensitivity to impact</b>	No	<b>Explosion sensitivity to static electricity</b>	No	<b>Autoignition Temperature °C</b>	390
<b>Combustible Material</b>	No	<b>Explosive Material</b>	No	<b>Hazardous Polymerization</b>	will not occur
<b>Flammable Material</b>	No	<b>Oxidiser</b>	No	<b>Corrosive Material</b>	No
<b>Pyrophoric Material</b>	No	<b>Organic Peroxide</b>	No	<b>Other information :</b>	
<b>Hazardous Combustion Products</b>					

**4. REACTIVITY DATA**

<b>Chemical stability</b>	Stable
<b>Incompatibility with other Materials</b>	React violently with F2
<b>Reactivity</b>	
<b>Hazardous Reaction Products</b>	Acrid smoke and fumes. Very low levels of other dec. products as acrolein may develop.

**5. HEALTH HAZARD DATA**

<b>Route of entry</b>	Inhalation, skin contact, ingestion			
<b>Effect of exposure/ Symptoms</b>	Inhalation : there is no evidence for inhalation. Dust may cause irritation Skin contact : generally direct contact doesn't lead to skin irritation. Ingestion : the resin itself is inert and harmless, but certain additives could be harmful. Ingestion must be avoided			
<b>Emergency treatment</b>	Inhalation : in case of excessive inhalation of fumes, remove the affected person to the fresh air as soon as possible. Skin : wash skin with soap and water Eyes : Flush out with a copious volume of water any material entering the eyes. Medical assistance is required			
<b>Permissible Exposure Limit</b>	<b>TLV-TWA ( ACGIH)</b>	DNA	<b>STEL(ACGIH)</b>	DNA
<b>TDLo imp-rat:</b>	<b>IDLH</b>	DNA	<b>Odour threshold</b>	Not pertinent
<b>NFPA Hazard signals</b>	<b>Health</b> <b>0</b>	<b>Flammability</b> <b>1</b>	<b>Reactivity</b> <b>0</b>	<b>Special</b> <b>-</b>

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**6. PREVENTIVE MEASURES**

**HDPE**

<b>PERSONAL PROTECTIVE MATERIAL</b>	Dust mask, gloves, safety goggles or glasses, no slip shoes.
<b>HANDLING AND STORAGE PRECAUTIONS</b>	Keep away from sources of ignition or heat, in dry , well ventilated area. In storage and working rooms avoid spheres spilling as a possible cause of slipping.

**7. EMERGENCY AND FIRST AID MEASURES**

<b>FIRE ( Class of fire : A)</b>	
<b>Fire extinguish media</b>	Water spray, foam, dry chemical, carbon dioxide
<b>Special Procedures</b>	cool exposed containers with water
<b>Unusual Hazards</b>	By direct ignition the product burns with flames developing H <sub>2</sub> O, CO <sub>2</sub> and in case of oxygen deficiency, also CO
<b>EXPOSURE</b>	
<b>First Aid Measures</b>	Inhalation: in case of excessive inhalation of fumes, remove the affected person to the fresh air as soon as possible. Skin: wash skin with soap and water Eyes : Flush out with a copious volume of water any material entering the eyes. Medical assistance is required
<b>Antidotes/ Dosages</b>	
<b>SPILLS</b>	
<b>Steps to be taken</b>	Collect for reuse or disposal
<b>Waste Disposal Method</b>	By disposal at approved landfill tips or incinerator oven. The product is assimilated to urban waste.

**8. ADDITIONAL INFORMATION/ REFERENCES**

<b>ECOLOGICAL INFORMATION</b>	
<b>Ecotoxicity</b>	DNA
<b>Persistence</b>	DNA
<b>OTHER INFORMATION</b>	
<b>REFERENCES ( FOR OBTAINING MORE INFORMATION)</b>	
MSDS-Tecnimont	

**9. MANUFACTURER/SUPPLIER'S DATA**

<b>Haldia Petrochemicals Limited,</b> Durgachak, Haldia, Midnapore, WB- 721 602	<b>Contact person in Emergency</b>	Emergency leader
PH: (03224) 74384/400/007	<b>Local Bodies Involved</b>	The Additional District Magistrate
Fax: ( 03224) 74012/420	<b>Standard Packing</b>	
	<b>Termcard details/ Ref</b>	
	<b>Others</b>	-

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